TPM CIRCLE NO :-		QM	PM	JH	SHE	ОТ	DM	E&T	L/	EN IDEA C	LCCT			
TPM CIRCLE NAME DEPT :- Purchase.	LOSS NO. / STEP RESULT AREA P	0	DEF :- A		С	D	S	М	NAIL	EN IDEAS				
CELL :- OFFICE AREA CELL NAME:- OFFICE AREA	MACHINE / STAGE :- OFFICE ARE		OPERATION :- OFFICE AREA											
KAIZEN THEME: REQUIRED WHITE BOARDS FOR DISPLAY IN OFFICE AREA	IDEA- Required White board f		isplay	tota	al cos	st INI	R 280)80 /·	-					
	COUNTERMEASURE:- We have	e dis	used	the				IMAR	K	28080				
WIDELY/DEEPLY:-	purpose of board & decided t				ıe PP		ARGE		DT	13650				
	Sheet instead of White board with cost of 1050/pc to display in office areas. Total cost of the same is – INR 13650/-						KAIZEN START 02.07.201 KAIZEN FINISH 02.07.201							
PROBLEM / PRESENT STATUS: - White board cost 2160/pc, we have required 13 boards to display in office areas. Total cost of the same is – INR 28080/-							TEAM MEMBERS :- Mr.Pradeep Kini							
13 H4K 20000/								BENEFITS :-						
		1. Total Cost saving – INR 14430												
White Board Total cost is - INR 28080														
Blue PP sheet Total cost is INR – 13650						KAIZEN SUSTENANCE								
BEFORE				A	FTER	V	VHAT	TOI	DO:					
WHY - WHY ANALYSIS :- Why1:	RESULT :-					F	IOW	TO D	0:					
Ans.1:	Total display material cost						FREQUENCY:							
	30000 7 28080													
	25000													
	20000 - 15000 - 10000 -							COST INCURRED FOR MAKING KAIZEN						
ROOT CAUSE :-								MATERIAL COST LABOUR COST TOTAL COST IN RS IN RS						
								IN K2						
		504	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT											
REGISTRATION NO. & DATE : 741 & 02.07.15	- 5000 -					SR				RESPONSIBILIT				
REGISTERED BY :- Mr.Pradeep Kini	0					NC		LL	TARGET	KESPONSIBILIT	YSTATUS			
MANAGER'S SIGN :- Mr. Prakash K	Before		Aft	er		-								

TPM CIRCLE NO :-	ACTIVITY	,	KK QM	PM	ш	SHE	ОТ	DM	E&T	I						
ADVIK P14 TPM CIRCLE NAME	LOSS NO		KK QIVI	FIVI	JΠ	SIL	OI	DIVI	Lαι	1 KA171	EN INE	A SHEET I				
DEPT:- Purchase.	RESULT A		P Q	DEF :- A	\	С	D	S	M	▎ⅣⅥ᠘		A OLIEFI				
CELL :- GARDEN CELL NAME:-									OPERATION:- BADMINTON COURT							
KAIZEN THEME: Received material	IDEA- Cost of total pole required for us is INR 3300/-															
requirement for 3 no's pole for prepare		•	•													
badminton court in garden area.	COUNTERME	SURE:- We	e have ar	range	d 2	no's			MAR	K	3300					
WIDELY/DEEPLY:-	pole from our Project extra materials & purchased only 1 no's pole as per requirement							ARGE		1100 01.07.2	2015					
							KAIZEN START 01.07.20° KAIZEN FINISH 02.07.20°									
PROBLEM / PRESENT STATUS :- Cost of each	•	for badminton court.						NATE OF THE OFFICE OFFI								
pole will be 1100 & total cost of our required									TEAM MEMBERS :-							
Is 3 no's, total cost of requirement will be							Mr.Pradeep Kini									
3300/-							RI	FNFF	ITS :-							
											na IND	2200				
Total requirement cost will be is - INR								1. Total Cost saving – INR 2200.								
3300/-	Total Purchase cost will be INR – 1100/-							2. Natural recourse saving.								
3300/-																
								VALTERI CLICTERIARIOS								
							KAIZEN SUSTENANCE									
BEFORE						AFTER	⊢ w	/HAT	TOI	DO: USE	AVAILAI	BLE				
	DE0111 T					W I LIX	⊢ RI	ESOL	JCE B	EFORE	NEW PUF	RCHASE				
WHY - WHY ANALYSIS :-	RESULT :-															
Why1:	Total Purchase Cost						H	HOW TO DO: GEMBA								
Ans.1:																
	4000 ¬							FREQUENCY : ONGOING								
	1000	3300														
	3000															
	3000							COST INCURRED FOR MAKING KAIZEN								
ROOT CAUSE :-	2000 - 1100						MATERIAL COST LABOUR COST TOTAL COST									
	2000			\ \	, ,			IN F	RS	IN	I RS	IN RS				
	1000 -															
	1000						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
REGISTRATION NO. & DATE: 742 & 02.07.2015							SR. NO		ILL :	TARGET	RESPONSI	BILITY STATUS				
REGISTERED BY :- Mr.Pradeep Kini	0 +	D 6	ı				NO	1	\dashv							
MANAGER'S SIGN :- Mr.Prakash K		Before		Aft	er		-		.							
								1			I					